



## SERVICE BULLETIN

Service and Maintenance manual N° ALL

Bulletin N° 008/Nov/10

Equipment affected:

All ISP manufactured products including Lifejackets and Bladder Assemblies fitted with **AUTOMATIC INFLATION MECHANISMS EXCLUDING HAMMAR MECHANISMS.**

Reason for issue:

Clarification on the sequence of disassembly and re-arming.

Materiel required:

Appropriate re-arming kit or components for the specific inflation mechanism including correctly sized CO<sub>2</sub> cylinder.

This bulletin is effective:

From: Immediate  
To: Until Further Notice

Instruction:

Please review this service bulletin and circulate as deemed appropriate to all service personnel.

When re-arming an automatically inflated lifejacket that has been inflated either manually or automatically, the following basic sequence must be adhered to: -

- 1) Check the components to be used all have the appropriate service life and are in good condition.
- 2) Remove the automatic operating portion of the mechanism.
- 3) If the mechanism has been manually operated, where appropriate push the lever back into position and refit a new manual indicator clip.
- 4) Remove the spent CO<sub>2</sub> cylinder.
- 5) Ensure the pierce pin has retracted back into the body of the mechanism.
- 7) Refit the new automatic operating portion of the mechanism.
- 8) Refit a new CO<sub>2</sub> cylinder.

The inflation mechanism is now re-armed.

NOTE: Prior to conducting the above procedure, ensure the lifejacket is in a clean and serviceable condition and has been thoroughly dried and any other relevant checks have been made.

Authorised by Name (print) : R. Palin

Signature : 

Position : Projects Manager

Date : 09<sup>th</sup> November 2010

All queries relating to this Service bulletin should be addressed to: Technical Dept,  
International Safety Products L<sup>td</sup> Orrell mount, 159 Hawthorne Road, Bootle, Merseyside. L20 6JU. U.K.

Telephone: +44 (0)151 922 2202

Facsimile: +44 (0)151 922 5874