



International Safety Products

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SERVICE BULLETIN

Service and Maintenance manual N° **All**

Bulletin N° **003/june/09**

Equipment affected:

All ISP manufactured products including Lifejackets and Bladder Assemblies fitted with **HALKEY ROBERTS BLACK MOULDED MANIFOLDS**

Reason for issue:

Notification of Safety Information issued by the Manufacturer of **HALKEY ROBERTS BLACK MOULDED MANIFOLD**

Material required: ISP Part Number 90-ISP-9IX-044

This bulletin is effective:

From: Immediate

To: Until Further Notice

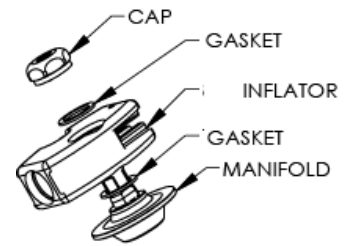
Instruction :

If replacing the inflator on an ISP manufactured product and the manifold is the black coloured moulded style (see photo 1), *and* if the inflator being fitted is either a Halkey Roberts Manual "840 series" Inflator (see photo 2), OR a Halkey Roberts Auto "85000 series" Inflator (see photo 3), then you should use 2 x of the same model manifold gasket for both "upper" and "lower" sealing washers (see photo 4), i.e. place the first gasket washer onto the base of the manifold, then place the inflator into position, then fit the other same size gasket washer, and then finally the cap nut and torque down.

The ISP Part Number for the gasket washer is 90-ISP-9IX-044

Note: Photos are on Sheet 2 of 2

illustration



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